

Work Order ID 60453

Friday, July 09, 2010 9:53:01 AM



Page 1

Item ID: D3765-1

Accept



Setup Start



Revision ID:

Item Name: Clevis

Stop



Start Date: 7/12/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 7/16/2010 Req'd Qty: 20.00



Customer:

Reference:

Approvals:

Process Plan: MFDate: 10-7-9

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3765

Rev A

100

0.00



DOOSAN LATHE

Doosan

Memo

0.00

Doosan Lathe

1- Turn as per Folio FA744 Rev: _____ & Dwg D3765 Rev: A ☐ 2-Debur

SL 10/07/12 (20)

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SL 10/07/12

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SL 10/07/12

20

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00

HandFinish

Memo

0.00

Hand Finishing

20 107-13.

140

QC3- Inspect Part Finish

0.00

QC

Memo

0.00

Quality Control

10/07/11

20

40

150

Identify as per dwg & Stock Location: 200

0.00

Packaging

Memo

0.00

Packaging

10/17/11 (20)

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Accept

Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

MF 10-7-14

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Picklist Print

Friday, July 09, 2010 9:53:00 AM

Page 1

Work Order ID: 60453

Parent Item: D3765-1

Parent Item Name: Clevis



Start Date: 7/12/2010

Required Date: 7/16/2010

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 08-05-05 JLM Verified By:EC
IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6R1.000		Purchased	No			100	f	10.3000	0.1875	3.947368			

ROUND BAR 1.00"



Location

Loc Qty

Loc Code

MAT013

10.3

108876

10

113457

0.3

2.6
1.4

SL 10/07/12

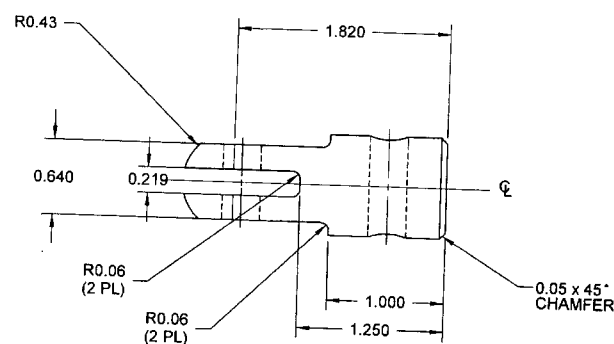
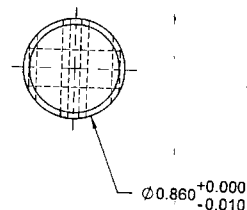
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60453

RELEASED
08-06-16

NOTES:

- NOTES:**
1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6R)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.07 lbs

A	NEW ISSUE		HS	08.06.04
REV.		DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3765 TITLE CLEVIS		
DRAWN	HS			
CHECKED	<i>Red</i>			
MFG. APPR.	<i>[Signature]</i>			REV. A
APPROVED	<i>[Signature]</i>			SHEET 1 OF
DE APPR.	<i>[Signature]</i>			SCALE
DATE	08.06.04			NTS
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